

MAR 12 2018

4175



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.3704

Job Sheet 174070



Part No: 647.3704

Job Qty: 1 ea

Part Name: 204,205,212,214 Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/22/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG 647.3700 REV:A IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.26 as per ecr 14-214 DD VERF:JLM IPP REV:C AS PER REV NC3 15.03.18 JLM VERIFIED BY:DD IPP REV:D 18.01.19 AS PER DWG REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/22/18	0.00	0.00	Start Up Stores/Pkg-2		5/1 MAR 27 2018
110	Packaging	1 pcs		3/22/18	0.00	0.00	Packaging1-1		MAR 27 2018
120	QC	1 pcs		3/22/18	0.00	0.00	QC4		SMB
125	DC	1 pcs		3/22/18	0.00	0.00	DC		SMB
130	Packaging	1 pcs		3/22/18	0.00	0.00	Packaging3-1		SMB
140	QC21-FG	1 Ea		3/22/18	0.00	0.00	QC21		DAS 21 MAR 27 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 647.3704
Descriptions: 130 - Identify and pack for shipping as per PPP 647.3704



Container No: S052908



Part: 647.3704

Job No: 174070

Serial No/Batch: S052908

Revision: A

Inspector:

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Date: 03/20/18

001568

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation	
601.3073	Connector p/n 082-4440	1 Ea (1 ea)	90-Start up Operation	
601.3083	Adhesive Rubber Seal	1 Ea (1 ea)	90-Start up Operation	
647.3802	212 Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
647.3804	Lower Cutter Assembly High	1 Ea (1 ea)	90-Start up Operation	
647.3903	Deflector Assembly	1 Ea (1 ea)	90-Start up Operation	
647.4010	Wiper Deflector RH	1 Ea (1 ea)	90-Start up Operation	
647.4011	Wiper Deflector LH	1 Ea (1 ea)	90-Start up Operation	
647.4110	Doubler	1 Ea (1 ea)	90-Start up Operation	
647.4111	Doubler	1 Ea (1 ea)	90-Start up Operation	
647.4112	Clip	1 Ea (1 ea)	90-Start up Operation	
647.4113	Clip	1 Ea (1 ea)	90-Start up Operation	
647.4114	Shim	2 Ea (2 ea)	90-Start up Operation	
647.4115	Shim	2 Ea (2 ea)	90-Start up Operation	
647.4116	Shim	1 Ea (1 ea)	90-Start up Operation	
647.4210	Bracket LH	1 Ea (1 ea)	90-Start up Operation	
647.4211	Bracket RH	1 Ea (1 ea)	90-Start up Operation	
647.4212	Plate	1 Ea (1 ea)	90-Start up Operation	
647.4310	LH Lower Strut	1 Ea (1 ea)	90-Start up Operation	
647.4311	RH Lower Strut	1 Ea (1 ea)	90-Start up Operation	
647.4312	LH Upper Strut	1 Ea (1 ea)	90-Start up Operation	
647.4313	RH Upper Strut	1 Ea (1 ea)	90-Start up Operation	
647.4410	Rail	1 Ea (1 ea)	90-Start up Operation	
AN3-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	
AN3-4A	Bolt	3 Ea (3 ea)	90-Start up Operation	
AN3C10A	Bolt	2 Ea (2 ea)	90-Start up Operation	
CCR264SS-3-03	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation	
CCR264SS3-04	Rivet	12 Ea (12 ea)	90-Start up Operation	
CR3212-4-2	Cherry Rivet	11 Ea (11 ea)	90-Start up Operation	
CR3212-4-3	Cherry Rivet	17 Ea (17 ea)	90-Start up Operation	
CR3212-4-4	Cherry Rivet	7 Ea (7 ea)	90-Start up Operation	
CR3213-4-2	Cherry Rivet	31 Ea (31 ea)	90-Start up Operation	
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	90-Start up Operation	
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	90-Start up Operation	
CR3213-4-5	Rivet	28 Ea (28 ea)	90-Start up Operation	
CR3213-4-8	Rivet	4 Ea (4 ea)	90-Start up Operation	
MS21042L08	Use Ms21042L08	18 Ea (18 ea)	90-Start up Operation	
MS21042-3	Nut	79 Ea (79 ea)	90-Start up Operation	
MS21047-3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	
MS21047L06	Nut Plate	6 Ea (6 ea)	90-Start up Operation	
MS21047L08	Nut Plate	6 Ea (6 ea)	90-Start up Operation	
MS21071L3	Anchor Nut	4 pcs (4 ea)	90-Start up Operation	
MS24694-C53	Screw	8 Ea (8 ea)	90-Start up Operation	
MS24694-S49	Screw	1 Ea (1 ea)	90-Start up Operation	
MS27039-08-08	Screw	16 Ea (16 ea)	90-Start up Operation	
MS27039-08-11	Screw	2 Ea (2 ea)	90-Start up Operation	
MS27039-1-07	Screw	12 Ea (12 ea)	90-Start up Operation	
MS27039-1-09	Screw	14 Ea (14 ea)	90-Start up Operation	
MS27039-1-10	Screw	42 Ea (42 ea)	90-Start up Operation	
NAS1149F0332P	Washer	157 Ea (157 ea)	90-Start up Operation	
NAS1149FN832P	Washer	34 Ea (34 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	29	0
	601.2045	1	32	0
	601.3073	1	6	0
	601.3083	1	0	0
	647.3802	1	3	0
	647.3804	1	2	0
	647.3903	1	3	0
	647.4010	1	13	0
	647.4011	1	1	0
	647.4110	1	7	0
	647.4111	1	6	0
	647.4112	1	5	0
	647.4113	1	9	0
	647.4114	2	15	0
	647.4115	2	15	0
	647.4116	1	6	0
	647.4210	1	12	0
	647.4211	1	12	0
	647.4212	1	5	0
	647.4310	1	5	0
	647.4311	1	5	0
	647.4312	1	8	0
	647.4313	1	8	0
	647.4410	1	7	0
	AN3-11A	8	352	0
	AN3-4A	3	270	0
	AN3C10A	2	30	0
	CCR264SS-3-03	16	184	0
	CCR264SS3-04	12	210	0
	CR3212-4-2	11	79	0
	CR3212-4-3	17	22	0
	CR3212-4-4	7	366	0
	CR3213-4-2	31	264	0
	CR3213-4-3	24	534	0
	CR3213-4-4	16	271	0
	CR3213-4-5	28	172	0
	CR3213-4-8	4	48	0
	MS21042-08	18	0	0
	MS21042-3	79	384	0
	MS21047-3	4	542	0
	MS21047L06	6	41	0
	MS21047L08	6	33	0
	MS21071L3	4	28	0
	MS24694-C53	8	75	0
	MS24694-S49	1	158	0
	MS27039-08-08	16	28	0
	MS27039-08-11	2	1,538	0
	MS27039-1-07	12	108	0
	MS27039-1-09	14	230	0
	MS27039-1-10	42	389	0
	NAS1149F0332P	157	2,877	0
	NAS1149FN832P	34	4,173	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 3:13 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001568	S050121	600.1012	Sealant PR1425B2 (#654 som)	S022034	CCK017	1
001568	S050123	601.2045	RTV (LOCTITE 598)	S019005	CCK095	1
001568	S050210	601.3073	Connector p/n 082-4440	F163232	CCK098	1
001568	S050125	647.3802	212 Upper Cutter Assembly	F124717	CCK030	1
001568	S050126	647.3804	Lower Cutter Assembly High	S027988	CCK027	1
001568	S050147	647.3903	Deflector Assembly	S044441	CCK016	1
001568	S050139	647.4010	Wiper Deflector RH	F158472	CCK060	1
001568	F155433	647.4011	Wiper Deflector LH		CCK051	1
001568	F162408	647.4110	Doubler		CCK080	1
001568	S050130	647.4111	Doubler	F161210	CCK111	1
001568	S050209	647.4112	Clip	F162469	CCK112	1
001568	S050208	647.4113	Clip	F163487	CCK112	1
001568	S050207	647.4114	Shim	F165545	CCK112	2
001568	S050206	647.4115	Shim	F165550	CCK112	2
001568	S050205	647.4116	Shim	F158848	CCK112	1
001568	S050128	647.4210	Bracket LH	F161755	CCK112	1
001568	S050127	647.4211	Bracket RH	F161784	CCK112	1
001568	S050204	647.4212	Plate	F150884	CCK111	1
001568	S050146	647.4310	LH Lower Strut	F158229	CCK072	1
001568	S050145	647.4311	RH Lower Strut	F161672	CCK073	1
001568	S050144	647.4312	LH Upper Strut	F162442	CCK074	1
001568	S050142	647.4313	RH Upper Strut	F158436	CCK075	1
001568	S050131	647.4410	Rail	F155358	CCK081	1
001568	S050203	AN3-11A	Bolt	S027721	ST349	8
001568	S050202	AN3-4A	Bolt	S019388	ST350	3
001568	Fm137321.0	AN3C10A	Bolt		ST349	1
001568	S050201	AN3C10A	Bolt	S019323	ST349	1
001568	S050200	CCR264SS-3-03	Cherry Rivet	S019420	ST321	16
001568	S050199	CCR264SS3-04	Rivet	S019377	ST321	12
001568	S050198	CR3212-4-2	Cherry Rivet	S000546	ST320	11
001568	S050197	CR3212-4-3	Cherry Rivet	FM136741-2	ST320	17
001568	S050196	CR3212-4-4	Cherry Rivet	S021122	ST320	7
001568	S050186	CR3213-4-05	Rivet	S019315	ST319	28
001568	S050193	CR3213-4-2	Cherry Rivet	S019424	ST320	31
001568	S050189	CR3213-4-3	Rivet, Cherry	S019316	ST319	24
001568	S050187	CR3213-4-4	Rivet, Cherry	S019368	ST319	16
001568	S050184	CR3213-4-8	Rivet	FM136983-5	ST320	4
001568	S049076	MS21042-3	Nut	S035930	PKG	2
001568	S050180	MS21042-3	Nut	S027548	ST304	77
001568	S050181	MS21042L08	Nut	S016879	ST303	18
001568	S050179	MS21047-3	Nut Plate	S020620	ST301	4
001568	FM137166	MS21047L06	Nut Plate		ST301	3
001568	S050178	MS21047L06	Nut Plate	FM138408	ST301	3
001568	S050176	MS21047L08	Nut Plate	F0000566	ST301	6
001568	S050175	MS21071L3	Anchor Nut	FM137680.0	ST299	4
001568	S050174	MS24694-C53	Screw	FM137951-7	ST285	8
001568	S050173	MS24694-S49	Screw	FM129702	ST284	1
001568	S050172	MS27039-08-08	Screw	FM130325-50	ST278	16
001568	S050171	MS27039-08-11	Screw	FM138336-10	ST278	2

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001568	S050165	MS27039-1-07	Screw	S040536	ST281	12
001568	S050162	MS27039-1-09	Screw	S017101	ST280	14
001568	S006970	MS27039-1-10	Screw		ST280	32
001568	S050157	MS27039-1-10	Screw	S005145	ST280	10
001568	S050154	NAS1149F0332P	Washer	S020603	ST262	157
001568	S050150	NAS1149FN832P	Washer	S020604	ST263	34

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/12/18 11:59 AM dart.quirion.sonia

600.1012
601.3083
S054101
S054871
11/2018

